



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3161-7
Job Sheet 187266



Part No: D3161-7

Job Qty: 6 pcs

Part Name: Hinge 14.0"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A2 IPP A 04.08.24 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
100	Small Fab - 1	6 pcs	12/13/18		0.00	0.45	Small Fab - 1		58	FEB 14 2019
							Small Fab - 2		9-89	
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
110	QC 5	6 pcs	12/13/18		0.00	0.00	QC 5 - 10			DAS 40 9-89
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 38			
							QC 5 - 42			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
120	Packaging 3-1 - Stock - B4B	6 pcs	12/13/18		0.00	0.00	Packaging 3 - 1 - B4B			19.02.21
							Packaging 3 - 2 - B4B			
							Packaging 3 - 3 - B4B			
							Packaging 3 - 4 - B4B			
							Packaging 3 - 5 - B4B			
							Packaging 3 - 6 - B4B			

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	ST 483 81 FEB 22 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAG
130 QC 21 - SA	6 pcs	12/13/18	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	8-85 FEB 22 2019
Part Op 100 - Small Fab - (1) 72" Hinge makes (5) D3161-7 parts at 14" long Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item MS20257-3-7200	Component Name Piano Hinge	Quantity 7.2000 ft (1.2 ea)	Operation 100-Small Fab - 1	Container 5147251	
Job Allocations					
Operation 100-Small Fab - 1	Component Part MS20257-3-7200	Required 7	Inventory 80	Allocated 0	
Part Specifications					
Specifications could not be found.					



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Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/13/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	6 pcs		12/13/18	0.00	0.45	Small Fab-2		
110	QC	6 pcs		12/13/18	0.00	0.00	QC5		
120	Packaging	6 pcs		12/13/18	0.00	0.00	Packaging3-1		
130	QC21-SA	6 Ea		12/13/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - (1) 72" Hinge makes (5) D3161-7 parts at 14" long

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20257-3-7200	Piano Hinge	7.2000 ft (1.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20257-3-7200	7	34	0

Part Specifications

Specifications could not be found.

Plex 11/29/18 11:14 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																	
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Date : _____		MRB (QSI042)																																
Description		Completed By																																
Root Cause <table style="width: 100%;"> <tr> <td>Operator ☐</td> <td>Crushing ☐</td> <td>BOM/Route ☐</td> <td>Surge ☐</td> </tr> <tr> <td>Manufacturing Process ☐</td> <td>Cracks ☐</td> <td>Broken/Damage/Defect ☐</td> <td>n ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Crimp/Kink/Ripple/Wave/Twist ☐</td> <td>Incomplete/Unclear Instructions ☐</td> <td>Weld ☐</td> </tr> <tr> <td>Handling/Presservation ☐</td> <td>Marks/Chatter ☐</td> <td>Drill Holes ☐</td> <td>Wrong Stock Pulled ☐</td> </tr> <tr> <td>Material ☐</td> <td>Mislabeled ☐</td> <td>Fit/Function ☐</td> <td>Out of Sequence ☐</td> </tr> <tr> <td>Product Improvement ☐</td> <td colspan="2" rowspan="2">Other/Details:</td> <td>Off-set/Set-up ☐</td> </tr> <tr> <td>Process Improvement ☐</td> <td>Positioned Wrong ☐</td> </tr> <tr> <td>Human Factors ☐</td> <td colspan="3">Misread ☐</td> </tr> </table>		Operator ☐	Crushing ☐	BOM/Route ☐	Surge ☐	Manufacturing Process ☐	Cracks ☐	Broken/Damage/Defect ☐	n ☐	Equip/Tooling ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Weld ☐	Handling/Presservation ☐	Marks/Chatter ☐	Drill Holes ☐	Wrong Stock Pulled ☐	Material ☐	Mislabeled ☐	Fit/Function ☐	Out of Sequence ☐	Product Improvement ☐	Other/Details:		Off-set/Set-up ☐	Process Improvement ☐	Positioned Wrong ☐	Human Factors ☐	Misread ☐			Lead hand / Supervisor		
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QC / QA Coordinator		QC / QA Coordinator																																

DART AEROSPACE
 Container No: S153735
 Part: D3161-7
 Job No: 187266
 Serial No/Batch: S153735
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's



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 Hartford, CT 06105
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Date: 02/14/19